

Laboratory Punch-Press, Model B/36-AL



Technical Data:

Max. punching force	approx. 25 kN
Projection	150 mm
Piston stroke	30 mm
Stroke with 48 mm high die and 3 mm thick table top	17 mm
Table size	350 x 300 mm
Table height	110 mm
Overall height	approx. 630 mm
Overall width	415 mm
Overall depth	440 mm
Net weight	approx. 47 kg

Standard Equipment:

Die holding chuck	ø 200 mm
Table top	350 x 300 x 3 mm
Clamps	2
Parallels, longitudinal and transversal	1 ea
Lever extension	1
Depth stop	
Allan key	1
Tightening bolt	1

Accessories and Special Equipment:

- Safety guard
- Stroke counter
- Stand for working in upright position
- Table extensions

The **Laboratory Punch-Press B/36-AL** is designed for bench use. Relatively little effort is needed to prepare test samples from a variety of soft materials in sheet form such as rubber, synthetics, leather, paper and textiles.

The press is usually equipped with a holding chuck to hold appropriate cutting dies. A sample ejector is incorporated in each die; an adjustable device in the press enables the punched samples to be ejected automatically after each stroke.

The B/36-AL is fitted with a depth stop. This stop can be set precisely and limits the penetration of the punching die into the table top, so reducing wear. For punching test samples out of metal sheets the B/36-AL can be equipped with special punching ingots.

The laboratory punch-press requires practically no maintenance.



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